

Schmitz Woodworks Fact Sheet

When starting a custom cabinet project there are several decisions that need to be made:

- ✓ **Design**
- ✓ **Type of wood**
- ✓ **Type of finish**
- ✓ **Hardware – slides and hinges**
- ✓ **Construction of cabinetry**
 - ✓ **Types of drawers**
 - ✓ **Are pullouts desired?**
 - ✓ **Molding**
 - ✓ **Accessories**
 - ✓ **Knobs & pulls**

At Schmitz Woodworks you can expect the highest level of customer service from our full service cabinet shop. We will design your kitchen, build, finish, assemble and install your custom cabinetry and molding.

Please take a few minutes before your first meeting with the owner of Schmitz Woodworks to go over a few considerations.

Design:

Dave will work with you to come up with a design that suits your needs or work with your designer/architect to come up with plans for your custom cabinetry. All appliances must be picked out with specifications to insure drawings and layout are accurate. Please fill out the attached “Appliance Sheet”. You can expect an hour initial visit to view our portfolio, work through design considerations and take initial measurements.

Type of Wood

- You can choose your preference in wood. The most popular woods include: Paint grade, Maple, Hickory, Cherry, Alder, Red birch, Oak, and Knotty alder. There are many other woods available to work with.

Construction/Building Standards

The standards we use in building your custom cabinetry are as follows:

- We build primarily face frame cabinets – solid lumber is used to construct face frames.
- Our interiors are maple, sidewalls are 3 / 4” maple ply.
- We back screw our face frames, using no nails.
- Standard lower cabinet height dimension is 36” high (includes 3 _” countertop and off finished floor) and 24” deep
- Standard upper cabinets are now 13” deep upon request
- Standard Refrigerator cabinet depth is 25 1 / 4”
- Standard vanity height is 34” (includes 3 _” countertop and off finished floor), depth is 21”
- Metal straps or corbels are used for reinforcement on island and peninsula overhangs.
- We use adjustable shelves behind closed doors, lacquered maple with edge banding. Any shelf longer than 34” will have a 1 1 / 4” lacquered wood front for reinforcement. All open shelving and shelves behind glass doors also receive a 1 1 / 4” wood front.
- Exposed ends are A1 3 / 4” plywood.
- Edges on cabinetry will either be square, 1 / 8” round over or 1 / 4” round over specified by the design.
- All tops are decked with CDX plywood to receive granite, marble, etc. or nailers provided.
- All cabinets are installed, trimmed with necessary moldings, puttied and caulked.

Drawer details:

Construction:

- Drawer boxes are primarily butt joint construction with edge-banded maple for wood cabinets (cherry, maple, etc.) and are white melamine butt joint construction for paint grade cabinetry. You may choose dovetail drawers at a higher cost.

Drawer fronts:

- Solid drawer fronts are used on the top row of a drawer bank as a standard. Five piece drawer fronts are used on the balance of the drawer bank.

Slides:

- We use quality full extension slides for all drawers and pullouts for complete access to drawer contents. They have a 100 lb. Load rating and have ball bearings for smooth, durable performance. You may also choose to use undermount slides at a higher cost.
- File drawers or lower drawer for pots and pans we will use heavy-duty full extension slides for added strength and endurance and have a 110 lb rating.

Door details:

- Doors are decided during the design phase. There is a variety of options, flat panel, raised panel, applied molding, etc. We use primarily two door manufacturers; Cal Door and Ciminos and also manufacture doors in our 10,000 square foot facility.

Hinges:

- We use European concealed hinges for both overlay and inset doors.
- Retractable hardware when necessary.

Knobs and pulls:

- The customer supplies knobs and pulls – we do have a showroom of some samples and can also provide samples of items in our catalogs.
- Standard knob and pull holes can be drilled on the day of installation if knobs/pulls are on the job site.

Glass doors:

- When quoting glass doors we include 1 / 8” double strength clear glass. Special glass is selected and paid for by the customer.

Molding:

Crown:

- We use a standard 2 3 / 4” or 3 1 / 4” decorative crown. Enclosed in packet is a profile of our standard molding.

Sub crown:

- Will be used on cabinetry with overlay doors.

Baseboard:

- Our standard 3 1 / 4” baseboard is applied to cabinets without a kick.

Base shoe:

- Our base shoe is 5 / 8” x 3 / 4” with a 3 / 8” round over and is supplied for kitchens and bathrooms with kicks for hardwood floors. Base shoe is the same material and finish as the cabinetry.

Scribe mold:

- Scribe mold is used against walls when necessary.

Apron:

- Apron mold is used when installing a wood top. Our apron mold is 3 / 4” x 5/8” with a decorative rout.

Finish:

Topcoat:

- Our standard kitchens are top coated in a conversion varnish in either a natural/clear topcoat or solid Kelly Moore color for paint grade. Conversion varnish is a lacquer product that far exceeds the KCMA standards. (Kitchen Cabinet Manufacturers Association – a national organization.)
 - Our standard colors are: Swiss coffee, White Shadow, Antique white and Western Acoustic.
 - We can get other colors upon request.
- Precatalized lacquers are used for all other wood cabinetry that is not exposed to moist environments. This lacquer meets KCMA standards as well.

Stains and glazes

- We offer a variety of hand rubbed stains, glazes and are also available upon request.

Paint grade Cabinetry:

- Paint grade kitchens are installed primed and then sprayed on site to insure the look of continuity with cabinetry and molding.

Interior finish:

- All cabinet interiors and drawer boxes are maple sealed in a lacquer topcoat. Any open cabinets and cabinets with glass doors will be stained the same color as the exterior cabinetry.
- Paint grade cabinets are built with hardwood face frames and MDF interiors or melamine interiors. MDF interiors are sprayed in same color lacquer as the exterior cabinetry. MDF is not particleboard, but a high-density fiberboard that finishes well and is very popular for both paint grade doors and cabinetry.

Accessories:

- Accessories are decided on an individual basis depending on design and layout. Common accessories include: Deluxe 2-bin recycle bin, 1/2 moon (white polymer), lazy susan for corner cabinet dead space (white polymer), hampers, wicker baskets, oil/spice pull-outs, spice inserts, tilt-outs, appliance garages, wood appliance panels, cutting boards, bread drawers, sheet dividers, wine rack, stemware rack, etc. Wooden accessories are also available as a premium.

Installation specifications:

- Cabinets are delivered and installed by our team at Schmitz Woodworks with decorative moldings applied during the installation process.
- All doors and drawers are adjusted and hinge covers put on the doors after the cabinets are completely installed.
- Shelves are installed.
- All accessories installed.
- In paint grade kitchens, doors, drawer fronts and accessories are installed after cabinet boxes and moldings are top coated on the job site.
- All debris cleaned from cabinets upon completion.

Scheduling/Payment Terms

- 1.) Meet with our design specialist for an initial hour meeting to discuss design elements, take initial measurements. This is done at no charge.
- 2.) In approximately one to two weeks a floor plan and proposal will be sent to you for approval.
- 3.) Once approval is signed and installation is expected within 4-8 weeks a 50% deposit is due. Anticipated installation date is set.
- 4.) Dave will come out to take final measurements and to discuss all design decisions, i.e. door style, color, accessories, etc. This should be approximately 1-2 hours.
- 5.) New drawings will be sent to you for your review and final approval.
- 6.) If additional meetings, design time and drawing is required for the job, fees of \$75.00 an hour will be added. These charges would be discussed in advance and approved by the homeowner.
- 7.) Custom cabinetry is built, finished and assembled in our facility. You can expect a 4-6 week turn around from approval to installation.
- 8.) Installation date is confirmed.
- 9.) Installation and complete customer satisfaction.

Warranty:

- All our work is guaranteed to meet drawing specifications as approved. Finish is guaranteed for one year under normal wear and tear. Although our conversion varnish far exceeds the KCMA specifications it is very important that water does not sit on the finish.

Payment Plan:

- A 50% deposit is necessary to start the job once we are awarded the job and floor plan is approved.
- A 40% progress payment will be made once cabinet boxes are installed.
- The final 10% payment is due upon completion of punch list.
- If drawings are required and the installation is more than 3 months out we would ask for \$1,000 for floor plan and elevation drawings. Then six weeks before installation we would require a 50% deposit.

